

CERTIFICATE

Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to: **TECAM LEVANTE S.L.**
Avenida Espioca nº 133, Silla
46460 Valencia Spain.

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A1:2023
Type of activity: P

Type of components: New manufacture of welded components for rail vehicles.

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	10.1	t: 1.5 to 6 mm	BW, sl
	10.1	t: 1.5 to 4 mm	FW, sl
141	10.1	t1: 1.5 to 4 mm welded to t2: 1.5 to 6 mm	Lap joint, sl

Responsible welding coordinator (RWC): Susana López (Level A-by assessment) **born:** 1977

Deputy welding coordinator (DWC): Sergio Arribas (Level C) **born:** 2000

Comments: see reverse.

Certificate No: LRQA/15085/CL1/435/26/0

Valid: from 27 January 2026 to 26 January 2029

Issued on: 27 January 2026

Auditor: Roberto Eiró (IWE-ES-990)

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Juan Antonio Pozo – Head of MCB

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/435/26/0

TECAM LEVANTE S.L.
Avenida Espioca nº 133, Silla
Spain

Comments:

This Certificate is subject to monitoring of compliance by LRQA Inspection Iberia S.A. as required by the standard EN 15085-2.

Small manufacturer in accordance with EN15085-2 Annex C

Susana López is authorised within the scope of this certificate, to test welders/operators and PQRs in accordance with the relevant standards.

Headquarters: Avenida Sequia Reial del Xúquer nº 68, Silla (Spain)

General regulations

according to EN 15085-2:2020+A1:2023

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid



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AX-PT-SOL -01-03 Certificate EN15085 R8 01 October 2025