

| CAPACITÉ CNC 5 AXES |                  | 20,000 h/an               |       |     |
|---------------------|------------------|---------------------------|-------|-----|
| FABRICANT           | MACHINE          | X                         | Y     | Z   |
| MAKINO              | D 500            | 550                       | 1.000 | 500 |
| EROWA               | ROBOT MTS4       | ROBOT 6 PALLETS (400x400) |       |     |
| DMG MORI            | DMU 60 EVO       | 600                       | 500   | 500 |
| EROWA               | C80              | ROBOT 24 PALLETS          |       |     |
| DMG MORI            | DMU 60 MONOBLOCK | 680                       | 560   | 500 |
| DMG MORI            | DMU 80 MONOBLOCK | 880                       | 630   | 500 |
| FANUC               | ROBODRILL D21    | 250                       | 250   | 140 |
|                     | NIKKEN           | DIVISEUR 5 AXES           |       |     |
|                     | RENISHAW         | MEASURE PROBE             |       |     |
|                     | RENISHAW         | LASER DE MESURE D'OUTIL   |       |     |
| HAAS                | DT1              | 165                       | 165   | 150 |

| CAPACITÉ EDM DIE SINKING - 4 AXES |             | 3,500 h/an |                |     |
|-----------------------------------|-------------|------------|----------------|-----|
| FABRICANT                         | MACHINE     | X          | Y              | Z   |
| SODICK                            | AD-35L      | 600        | 400            | 400 |
|                                   | Shuttle ATC | 4 TOOLS    | C-axis (SEC10) |     |

| CAPACITÉ CAM | 7,500 h/an |
|--------------|------------|
|--------------|------------|

| CAPACITÉ CNC 3 AXES |          | 17,000 h/an |     |     |
|---------------------|----------|-------------|-----|-----|
| FABRICANT           | MACHINE  | X           | Y   | Z   |
| DMG MORI            | DMC 64V  | 640         | 600 | 500 |
| DMG MORI            | DMC 635V | 635         | 520 | 475 |
| DMG MORI            | DMC 63V  | 630         | 500 | 400 |
| DMG MORI            | DMC 63V  | 630         | 500 | 400 |

| CAPACITÉ TOURNAGE                                                     |                   | 7,600 h/an    |     |
|-----------------------------------------------------------------------|-------------------|---------------|-----|
| FABRICANT                                                             | MACHINE           | X             | Z   |
| DMG MORI                                                              | NLX 2500(700)     | 366           | 728 |
|                                                                       | Broche principale | 4.000 tr/min. |     |
|                                                                       | Contre-Broche     | 6.000 tr/min. |     |
|                                                                       | Tourelle          |               |     |
| Nombre des outils motorisés / Vitesse rotation max. 20/10.000 tr min. |                   |               |     |